

8600 Aramid-Inorganic/SBR Rubber Binder

COMPRESSED SHEET GASKET MATERIAL § ASTM F104: F712440-A9B3E24K5L152M5

application:

DURLON® is a quality compressed sheet gasket material for use in process industries including pulp and paper, power, petrochemical as well as general industry where a "white" gasket material is often required such as food and beverage, pharmaceutical and plastics. For services such as water, steam, air inert gases, alcohols, dilute acids and alkalis ammonia and many other liquids and gases. Exhibits good compressibility and recovery, sealability, flexibility and cutting characteristics. A release agent on both sides ensures good anti-stick properties.

composition:

DURLON® 8600 contains high-strength aramid and inorganic fibers bonded with high-grade SBR rubber.

anti-stick properties:

Much effort has gone into improving the anti-stick release agents of all compressed DURLON® products. All DURLON® compressed gasket materials have passed the MIL-G-24696B Navy Adhesion Test (366°F/48 hrs).

typical properties:

Color:	White, branded
Fiber:	Aramid/Inorganic
Binder:	SBR
Fluid Services:	Saturated Steam, Water, Inert Gases, Alcohols, Dilute Acids & Alkalis, Ammonia
Density:	1.7 g/cm ³ (106 lbs./ft ³)
Tensile Strength, ASTM F152:	1,800 psi (12.4 MPa)
Compressibility, ASTM F36:	8 to 16%
Recovery ASTM F36:	45%
Temperature Range:	-100 to 700°F (-73 to 371°C)
Continuous, max:	548°F (287°C)
Pressure, max:	1500 psig (103 bar)
Fluid Resistance - ASTM F146 IRM 903 oil, 5 h/300°F (149°C) Thickness Increase:	15 to 30%
Weight Increase:	30%
ASTM Fuel B 5 h/70°F (21°C) Thickness Increase:	5 to 20%
Weight Increase:	30%
Sealability ASTM F37 (Fuel A):	0.03 mL/hr
ASTM F37 (Nitrogen):	0.5 mL/hr
Volume Resistivity, ASTM D257:	4.2 x 10 ¹³ ohm-cm
Dielectric Breakdown, ASTM D149:	11.7 kV/mm (297 V/mil)
Nitrogen Permeability ASTM F2378:	0.05 cc/min
Creep Relaxation ASTM F38:	20%
Flexibility, ASTM F147:	8x
ASTM F104 Line Call-Out:	F712440-A9B3E24K5L152M5

Note: ASTM properties based on 1/16" sheet thickness except ASTM F38, which is based on 1/32" sheet thickness. This is a general guide only and should not be the sole means of accepting or rejecting this material. The data listed here falls within the normal range of product properties but should not be used to establish specification limits nor used alone as the basis of design.

m&y and proposed astm gasket constants:

THICKNESS	1/16"	1/8"
M	2.9	
Y psi (MPa)	2540 (17.51)	
Gasket Constants		
Gb psi (MPa)	343 (2.4)	
a	0.325	
Gs psi (MPa)	0.3 (0)	
*Gasket Constants based on proposed ASTM Draft 10.1		

available sheet sizes:

Nominal Thickness	Sheet Sizes		Order Code	Sheets Per Roll	Approx. Weight/Sheet lbs (kg)
	inches	mm			
1/64" 0.4mm	60 x 63	1524 x 1600	GY05-060-063	20	3 (1.4)
	60 x 126	1524 x 3200	GY05-060-126	10	7 (3.2)
1/32" 0.8mm	60 x 63	1524 x 1600	GY08-060-063	20	7 (3.2)
	60 x 126	1524 x 3200	GY08-060-126	10	14 (6.4)
1.0mm	60 x 63	1524 x 1600	GY10-060-063	20	9 (4.1)
	60 x 126	1524 x 3200	GY10-060-126	10	19 (8.6)
	120 x 126	3048 x 3200	GY10-120-126	5	37 (16.8)
1/16" 1.5mm	60 x 63	1524 x 1600	GY15-060-063	10	14 (6.4)
	60 x 126	1524 x 3200	GY15-060-126	5	28 (12.7)
	120 x 126	3048 x 3200	GY15-120-126	2	55 (25.0)
2.0mm	60 x 63	1524 x 1600	GY20-060-063	10	18 (8.2)
	60 x 126	1524 x 3200	GY20-060-126	5	38 (17.2)
	120 x 126	3048 x 3200	GY20-120-126	2	74 (33.6)
3/32" 2.5mm	60 x 63	1524 x 1600	GY25-060-063	8	22 (10.0)
	60 x 126	1524 x 3200	GY25-060-126	4	44 (20.0)
1/8" 3.0mm	60 x 63	1524 x 1600	GY30-060-063	8	28 (12.7)
	60 x 126	1524 x 3200	GY30-060-126	4	55 (25.0)
	120 x 126	3048 x 3200	GY30-120-126	1	110 (50.0)

Standard Testing:

Tests are standard ASTM procedures. Specific information on any test results and the procedure used is available upon request.

Testing vs Operating Conditions:

All test methods provide a standardized procedure to measure specific effects under controlled conditions. The results of any test are not intended to have any direct correlation with service conditions.

Sales:

280 Boot Road
 Downingtown, PA 19335
 phone. (866) 707.7300
 phone. (610) 363.5800
 fax. (610) 363.5881
 email. sales@durlon.com

Technical:

Houston, Texas
 phone. (713) 856.9445
 email. tech@durlon.com